

Garant**Indexable insert for turning RNGN 120700, ceramic (0°), Application range: S****Order data**

Order number	255774 S
GTIN	4045197815552
Item class	21H

Technical description

Application range	S
Cutting depth a_p	0.1 - 1 mm
Cutting edge version	0.05 mm×20°
Cutting speed v_c main application	300 m/min
Grade	KU7415
Cutting conditions	slightly interrupted
Main application	S
Feed f	0.3 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Ceramic
ISO code indexable insert	RNGN 120700

Number of changes/inserts	16
Product name attribute	KU7415
Type of product	Indexable insert for turning

User data

	Suitability	V _c	ISO code
Ti > 850 N/mm ²	suitable	300 m/min	S
continuous	suitable		
irregular	suitable		
interrupted	suitable only under restricted conditions		
wet maximum	suitable only under restricted conditions		
dry	suitable		